



Unsaturated polyester resin Orthophthalic Polyester Resin

Product Description:

Kimia O-740 is an un-promoted orthophthalic based Unsaturated Polyester Resin with very low color, high solid and viscosity, good flexibility, transparency and mechanical properties for ambient temperature cure with MEK peroxide.

Characteristics and Advantages:

- Very low color
- High solid and viscosity
- Good flexibility and transparency
- Good mechanical properties

Uses:

- Manufacturing buttons
- Manufacturing embedded parts
- Highly transparent castings

Technical Properties:

Physical data in a liquid state at 25 C

Properties	Unit	Value	Test method
Appearance	NA	Clear	NA
Color	Gardner	Max 0.3	ASTM D1544
Viscosity (at 25°C)	mPa.s (cP)	1200-1700	ISO 2555
Density (at 23°C)	g/cm ³	1.1678	ASTM D1475
Acid number	mg KOH/g	Max 25	ASTM D1639
Solid content	%	71 ± 2	ASTM D1259
Gel time*	min	8-12	ASTM D2471
Curing time	min	6-12	ASTM D2471
Peak exothermic temperature	°C	170	ASTM D2471
Water absorption	wt%	Max 0.3	ISO 62
Flash point (open cup)	°C	22	ASTM D92

This information is continuously measured and considered a part of the product's technical specifications, and their presence is only for a better description of the product.

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Social accounts :

Linkedin : www.linkedin.com/in/kimiaresin
Facebook : www.facebook.com/kimiaresin
Twitter : www.twitter.com/kimiaresin
Telegram channel : t.me/kimiaresin_co
Instagram : www.instagram.com/kimia_resin.co

www.kimiaresin.com



Typical non-reinforced casting properties

Tensile strength	MPa	Min 45	ISO 527-2
Tensile elongation	%	3.41	ISO 527-2
Tensile modulus	MPa	440	ISO 527-2
Flexural strength	MPa	Min 90	ISO 178
Flexural modulus	MPa	1650	ISO 178
Heat distortion temperature(HDT)	°C	Min 55	ASTM D648
Hardness (Barcol)	NA	Min 35	ASTM D2583
Linear shrinkage	%	Max 1	ASTM D2566

The usual protective measures employed during the handling of Unsaturated Polyester Resins should be observed. Further product safety information can be obtained from our Material Safety Data Sheet which is available on request.

Packaging: 200 kg (net) in steel drums

Storage: Store in a cool place below 25 °C and away from moisture and direct sunlight. Under the above-mentioned storage conditions, the shelf life of the resin will be at least 6 months ex-works.